



Kontrollintyg (3.1) - Kemisk analys
Testrapport(2.2) - Mekaniska egenskaper
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2023-10-27

Certifikat nummer/Cert no: EC27320369 rev. 0

Vårt ordernr/Our order: 0100878798
Vår referens/Our ref: HYBRIS PRD account
Kundnummer/Cust no: SEB00768
Kundorderdatum/Your date: 20231017

Ert ordernr/Your order: 662316
Er referens/Your ref:
Ert faxnummer/Your fax:
Ert e-post/Your e-mail:

Faktureringsadress/Invoice address

IP INDUSTRIPARTNER AB
GUSTAFSVÄGEN 13B
633 46 ESKILSTUNA
Sweden

Mottagare av certifikat/Cert receiver

Leveransadress/Delivery address

IP INDUSTRIPARTNER AB
GUSTAFSVÄGEN 13B
633 46 ESKILSTUNA
Sweden

LEVERANS/DELIVERY

Lotnummer/Lot no:

SBX2612289

Kvantitet/Quantity:

2 CT

PRODUKT/PRODUCT

Varumärke/Brand: ESAB
Beskrivning/Desc: OK 48.05 2.5x350mm 1/4 VP
Artikelnummer/Item no: 48052530K0
Kvantitet/Quantity: 2 CT

KEMISK ANALYS/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

All weld metal

C	0.05%
Si	0.69%
Mn	0.92%
P	0.018%
S	0.008%
Mo	< 0.1%
V	0.04%

KLASSIFICERINGAR/CLASSIFICATIONS

SFA/AWS A5.1: E7018
EN ISO 2560-A: E 42 4 B 42 H5

MEKANISKA EGENSKAPER/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

ReL [MPa/ksi]	Rm [MPa/ksi]	A5 [%]
445/65	540/78	29

Impact

Temp [°C/°F]	KV[J/ft-lb]
-30/-22	80/59
-40/-40	70/52

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

KOMMENTARER/COMMENTS

Produkten levereras under ett QA program som uppfyller EN ISO 9001-standard.
Detta intyg är elektroniskt uppbyggt.
Vänligen ställ eventuella frågor till:
ESAB Sverige AB, Lindholmsallén 9, Box 8004, 402 77 Göteborg, Phone:+46 31-50 95 00
Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically.
Please refer any queries to: (see above)

Validering/Validation

Ellen Bjorgan

Quality Manager

J-P Ernoult

Product Manager