



Kontrollintyg (3.1) - Kemisk analys
Testrapport(2.2) - Mekaniska egenskaper
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2023-09-07

Certifikat nummer/Cert no: EC27266707 rev. 0

Vårt ordernr/Our order: 0100849761
Vår referens/Our ref: HYBRIS PRD account
Kundnummer/Cust no: SEB00768
Kundorderdatum/Your date: 20230907

Ert ordernr/Your order: 661983
Er referens/Your ref:
Ert faxnummer/Your fax:
Ert e-post/Your e-mail:

Faktureringsadress/Invoice address

IP INDUSTRIPARTNER AB
GUSTAFSVÄGEN 13B
633 46 ESKILSTUNA
Sweden

Mottagare av certifikat/Cert receiver

Leveransadress/Delivery address

IP INDUSTRIPARTNER AB
GUSTAFSVÄGEN 13B
633 46 ESKILSTUNA
Sweden

LEVERANS/DELIVERY

Lotnummer/Lot no:

PVX1312831

Kvantitet/Quantity:

1 PK

PRODUKT/PRODUCT

Varumärke/Brand: ESAB
Beskrivning/Desc: OK Gasrod 98.70 2.5x1000mm 5kg
Artikelnummer/Item no: 987025R150
Heat nummer/Heat number: 24710
Kvantitet/Quantity: 1 PK

KEMISK ANALYS/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

Wire/strip	
C	0.09%
Si	0.17%
Mn	0.96%
P	0.014%
S	0.010%
Cr	0.04%
Ni	0.03%
Mo	0.010%
Cu	0.090%
V	0.001%

KLASSIFICERINGAR/CLASSIFICATIONS

EN 12536: OII
SFA/AWS A5.2: R60

MEKANISKA EGENSKAPER/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Rm [MPa/ksi]	A4-A5 [%]
415/60	22

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

KOMMENTARER/COMMENTS

Produkten levereras under ett QA program som uppfyller EN ISO 9001-standard.
Detta intyg är elektroniskt uppbyggt.
Vänligen ställ eventuella frågor till:
ESAB Sverige AB, Lindholmsallén 9, Box 8004, 402 77 Göteborg, Phone:+46 31-50 95 00
Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically.
Please refer any queries to: (see above)

Validering/Validation

Josef Moravek

Quality Manager

Joe Cacioppo

Product Manager